



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3492-1

Job Sheet 171936



Part No: D3492-1

Job Qty: 100 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/12/18

Description:

Type: Stock

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		2/10/18	0.00	0.00	Start Up Machining-2	0.22/1	J.B 18-02-21
100	Hardinge	100 pcs		2/10/18	0.00	3.06	Hardinge	2.12/1	J.B 18-02-21
120	QC	100 pcs		2/10/18	0.00	0.00	QC8		7/18/02/22
150	HandFinish	100 pcs		2/10/18	0.00	0.33	HandFinish1		18-02-22
155	Outsource	100 pcs	N/A	2/10/18	0.00	0.00	Outsource11		BR 18-2-28
160	Powdercoat	100 pcs		2/12/18	0.00	0.16	Powdercoat1		DAS
165	Packaging	100 pcs		2/12/18	0.00	0.00	Packaging3		11 MAR 01 2018
170	QC	100 pcs		2/12/18	0.00	0.00	QC3		BEB 18-03-01
180	Packaging	100 pcs		2/12/18	0.00	0.00	Packaging3-1	FP001	18/03/01
190	QC21-SA	100 Ea		2/12/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Folio FA633 & Dwg D3492 Dwg Rev:

Descriptions: 160 - (Flat End Only) START TIME: 7:45 FINISH TIME: 5:15 CUT: 320° MID 8/4/18

180 - LOCATION : FP001

DAS
21 MAR 05 2018
9-03

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	6.2500 ft (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	6	29	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
2	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
3	Plug	0.394inches $\pm$ 0.010	0.404 0.384		
4	Plug	0.625inches $\pm$ 0.010	0.635 0.615		
5	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		
6	Plug	0.500inches $\pm$ 0.010	0.510 0.490		
7	Plug	0.050inches + 0.000 - 0.002	0.050 0.048		
8	Plug	0.050inches $\pm$ 0.010	0.060 0.040		
9	Plug	20.000Degrees $\pm$ 0.000	20.000 20.000		

Plex 2/9/18 11:34 AM Dart.Gagnon.Michelle



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Container No: S044324



Part: D3492-1

Job No: 171936

Serial No/Batch: S044324

Revision: D3492

Inspector:

Date: 02/21/18